

M23 & M27 Cable - Pin Out / Color Code		
Conductor	M23 Cables	M27 Cables
Pin 1	White	White
Pin 2	Brown	Brown
Pin 3	Green	Green
Pin 4	Yellow	Yellow
Pin 5	Gray	Gray
Pin 6	Pink	Pink
Pin 7	Blue	Blue
Pin 8	Red	Red
Pin 9	Black	Black
Pin 10	Purple	Purple
Pin 11	Gray / Pink	Pink / Brown
Pin 12	Green / Yellow	White / Pink
Pin 13	White / Green	White / Green
Pin 14	Brown / Green	Brown / Green
Pin 15	White / Yellow	White / Yellow
Pin 16	Yellow / Brown	Yellow / Brown
Pin 17	White / Gray	White / Gray
Pin 18	Gray / Brown	Gray / Brown
Pin 19	Red / Blue	Red / Blue
Pin 20	NC	Gray / Pink
Pin 21	NC	White / Blue
Pin 22	NC	Brown / Blue
Pin 23	NC	White / Red
Pin 24	NC	Brown / Red
Pin 25	NC	White / Black
Pin 26	NC	Green / Yellow

 = No Connect for (12) Pole Cables